Technical belt data sheet

## Nonex EM 8/2 00+A18 light blue AS FG AM



## Article code 575703

General information	
Product group	Synthetic belts
Market segment	Meat & poultry, Dairy, Bakery
Main features	Antistatic, Foodgrade, Anti-microbial, Oil & grease resistant
Belt support	Slider bed, Rollers, Flat

Belt construction						
Fabric tension layer	polyester	stable	2-ply			
Topside	Nonex PVC	A18 Fine square profile	light blue			
Bottomside	Ropanol PUR	impregnation	transparent			

Characteristics	
Foodgrade (FG)	yes, according: EC 1935/2004, EU 10/2011 (and amendments); food contact surface FDA
Antistatic (AS)	yes
High conductive (HC)	no
Flame retardant (FR)	no
ATEX approval	no

Technical belt data								
Hardness topside	according to ISO 868	65A	shore					
Force at 1% elongation	according to ISO 21181	8.0	N/mm	44.80	lbs./in.			
Belt thickness	internal AB method KV.002	2.40	mm	0.094	in.			
Weight	internal AB method KV.004	2.30	kg/m²	0.471	lbs./ft.2			
Thickness top cover		0.90	mm	0.035	in.			
Temperature range		-15 to 80	°C	5 to 176	°F			
Temperature range short		-15 to 100	°C	5 to 212	°F			
Min. pulley diameter flexing		25.0	mm	0.984	in.			
Min. pulley diameter back flexing		50.0	mm	1.969	in.			
Standard belt width		2000	mm	78.74	in.			
Maximum belt width		2000	mm	78.74	in.			

## **Endless instructions**

Hot splicing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperatures and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

## **Additional information**

The information applies at approx. 20°C (68°F). Keep the belt tension to a minimum for maximum belt and conveyor life. Stated is the belt temperature. The allowable product temperature may vary.

The pulley diameters are valid for a hot spliced belt and at the indicated belt force. Depending on the splice and working conditions (e.g. temperature), different pulley diameters may be possible or necessary. When fasteners are used the minimum diameters are increased by approx. 50%.

Consult our specialists for available profiles and accessories.

Because of continuous development, the presented data is subject to alteration. This data replaces that included in previous publications. Ammeraal Beltech excludes any liability for the incorrect use of the above stated information. Subject to the general terms and conditions of sale and delivery, as applied by its operating companies, are all activities performed and services rendered by Ammeraal Beltech.

© Ammeraal Beltech Printed: August 21, 2019 Edited: