Technical belt data sheet

Fabric EC 6/2 00+0 (PU) white FG NL



Article code 511736

| General information | |
|---------------------|-------------------------------------|
| Product group | Synthetic belts |
| Market segment | Confectionery, Bakery |
| Main features | Foodgrade, Thermoplastic |
| Belt support | Slider bed, Rollers, Flat, Troughed |

| Belt construction | | | |
|----------------------|------------------|--------------|-------------|
| Fabric tension layer | polyester/cotton | flexible | 2-ply |
| Topside | fabric | | white |
| Bottomside | Ropanol TPU | impregnation | transparent |

| Characteristics | |
|----------------------|---|
| Foodgrade (FG) | yes, food contact surface according FDA |
| Antistatic (AS) | no |
| High conductive (HC) | no |
| Flame retardant (FR) | no |
| ATEX approval | no |

| Technical belt data | | | | | |
|-----------------------------------|---------------------------|------------|-------|------------|-----------|
| Force at 1% elongation | according to ISO 21181 | 6.0 | N/mm | 33.60 | lb./in. |
| Belt thickness | internal AB method KV.002 | 1.50 | mm | 0.059 | in. |
| Weight | internal AB method KV.004 | 1.40 | kg/m² | 0.287 | lbs./ft.2 |
| Temperature | | -20 to 90 | °C | -4 to 194 | °F |
| Temperature short | | -30 to 110 | °C | -22 to 230 | °F |
| Min. pulley diameter flexing | | 15.0 | mm | 0.591 | in. |
| Min. pulley diameter back flexing | | 20.0 | mm | 0.787 | in. |
| Standard belt width | | 2000 | mm | 78.74 | in. |
| Maximum belt width | | 2000 | mm | 78.74 | in. |

Endless instructions

Hot splicing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperatures and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

Additional information

The information applies at approx. 20°C (68°F). Keep the belt tension to a minimum for maximum belt and conveyor life. Stated is the belt temperature. The allowable product temperature may vary.

The diameters are valid for a hot spliced belt and at the indicated belt force. Depending on the splice and working conditions (e.g. temperature), different pulley diameters may be possible or necessary. When fasteners are used the minimum diameters are increased by approx. 50%.

Consult our specialists for available profiles and accessories.

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